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中国认可  
国际互认  
检测  
TESTING  
CNAS L0454

## Special Equipment Type Test Report

Report No. WT NET 18-002

Name of product: Lift guide rail

Model of product: T70-1/B

Applicant: Tianjin Sunrise Elevator Parts Co., Ltd.

Manufacturer: Tianjin Sunrise Elevator Parts Co., Ltd.

Type of inspection: Consignment Inspection



National Elevator Inspection and Testing Center

Name of product		Lift guide rail	Serial No. of sample	/
Model of product		T70-1/B	Production date	/
Applicant	Name	Tianjin Sunrise Elevator Parts Co., Ltd.		
	Address	North of Beihua Road, Beihuan industrial park, Jinghai, Tianjin		
Manufacturer	Name	Tianjin Sunrise Elevator Parts Co., Ltd.		
	Address	North of Beihua Road, Beihuan industrial park, Jinghai, Tianjin		
Receiving date	/	Sample No.	/	
Test date	2018-03-06			
Test place	Tianjin Sunrise Elevator Parts Co., Ltd.			
Test condition	Ambient temperature: 12.0℃, relative humidity: 50.0%			
Test basis	GB/T 22562 –2008/ISO 7465:2007 Guide rails for lifts –T-type Applicant design drawing: SRSR TJB085			
Test conclusion	<p>The test results of the lift guide rail comply with the requirements of the test basis.</p> <p style="text-align: right;">Issue date: 2018-03-07</p>			



Reported by:

Verified by:

Issued by:

## 1. Main technical parameter and configuration of the sample

Material	Q235
Applicable environment	Indoor
Manufacturing process	Machined
Blade width	$9_0^{+0.1}$ mm
Guide rail height	$64 \pm 0.1$ mm
Blade height	$34_0^{+3}$ mm
Guide rail width	$75 \pm 1.5$ mm
Holes diameter	13mm
Guide height at the level of the machined surface for the location of the fishplate	$64 \pm 0.1$ mm

## 2. Technical document examination

No.	Examination items	Examination results
1	Checking material	Comply with requirements
2	Checking design standard or design drawing	Comply with requirements



*[Handwritten signature]*

3. Test items and test results

No.	Test items		Test results	
1	Guide rail width		70.09mm	
2	Guide rail length		5000mm	
3	Blade width		9.03mm	
4	Guide height at the level of the machined surface for the location of the fishplate		64.04mm	
5	Machined surface length		129mm	
6	Dimensions of key and keyway	Width of the key	2.92mm	
		Length of the key	3.04mm	
		Width of the keyway	3.03mm	
		Depth of the keyway	3.52mm	
7	Dimensions of holes	Distance between the axes of the holes	25.04mm	
		Distance between the axis of the farthest holes from the end of the guide rail and this end	105.02mm	
		Distance between the axis of the nearest holes to the end of the guide rail and this end	42.06mm	
8	Guide rail blade roughness	Side blade	Longitudinal	Ra1.20um
			Transverse	Ra2.49um
	Top blade	Longitudinal	Ra1.18um	
		Transverse	Ra2.55um	
9	Roughness of foot rear surface		Ra2.61um	
10	Blade shape		Comply with requirements	
11	Machined edge		Comply with requirements	
12	Holes in guide rails		Comply with requirements	
13	Marking for /BE class		/	



No.	Test items		Test results
14	Blade and surface for fishplate flatness at the guide rail ends	Side blade	0.04mm
		Top blade	0.02mm
		Surface for fishplate	0.05mm
15	Blade position and symmetry	Position	0.5mm
		Symmetry	0.5mm
16	Blade flatness	Side blade	0.04mm/mm
		Top blade	0.02mm/mm
17	Key and keyway symmetry [A-B]	Key	0.03mm
		Keyway	0.05mm
18	Machined surface for fishplate perpendicularity		0.05mm
19	Key and keyway perpendicularity	Key and side blade	0.04mm
		Key and top blade	0.04mm
		Keyway and side blade	0.06mm
		Keyway and top blade	0.04mm
20	Hole axis symmetry		0.35mm
21	Width of the connecting part of the foot to the blade symmetry		0.49mm
22	Foot symmetry		0.70mm
23	Side and top blade perpendicularity		0.08mm
24	Protection for special environment		/

4. Sample photo

